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SCL instructions from the instruction tree and drop them into your program. You can also use any text editor to create an SCL program and then import that file into STEP 7. S7-1200 Programmable controller System Manual, 03/2014, A5E02486680-AG...

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Beckhoff TwinCAT3 sample function block MOVI-C: CiA402 non motion operation pp, pv, hm : version: 1.0 This function block serves as an example for controlling the non-motion operating modes profile positioning (pp), profile velocity (pv), and homing (hm) of the CiA402 device profile using a Beckhoff TwinCAT3 development environment.

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Dans le Haut-Tell, on fait éclater au feu les pommes de pin pour en retirer les pignons (zgougou) qu'on moule en une sorte de farine. A El-Gueriat, on pétrit une pâte de zgougou et de dattes pilées. — (Charles Monchicourt, La région du Haut Tell en Tunisie: le Kef, Téboursouk, Mactar, Thala, A. Colin, 1913, page 233)

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